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ESCOMATIC PREVENTIVE MAINTENANCE

The following information can be found in the operators handbooks.

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| D2, D4, D6 | REPLACE BELTS THAT HAVE UNEVEN WEAR or FREAYING |
| D2, D4, D6 | TOOL HEAD; CHECK FOR LATERAL (IN/OUT) MOVEMENT OF NOT MORE THAN .001" ON TOOL HOLDERS |
| D2, D4, D6 | INSPECT CAMS FOR EXCESIVE WEAR |
| D2, D4, D6 | INSPECT CAM FOLLOWERS FOR FLAT SPOTS |
| D2, D4 | PINS THAT PUSH THE CONE (D2-G-381, D2-G-397); WORN OR BROKEN |
| D2, D4, D6 | INSPECT WORM GEAR; CHECK CAMSHAFT PLAY AT MACHINE ZERO THEN COMPARE THE PLAY ON THE CAMSHAFT AT THE POINT IN WHICH THE STRAIGHTENING CYCLE IS HAPPENING. (THIS IS WHERE THE BRASS GEAR BEGINS TO WEAR). |
| D2,D4 | FEED ROLLER BEARINGS ; TURN A 10MM SHAFT DOWN ON ONE END TO DIAMETER OF THE FEED ROLLS INSTALLED IN MACHINE, THEN SLIDE SHAFT IN WHERE GUIDE BUSHING GOES, VISUALLY CHECK ALLIGNMENT |
| D2, D4 | REPLACE STRAIGHTENER CARRAGE BEARINGS (P/N 1a-RF 516) |
| D6 | REFACE MATERIAL STOP SCREW (D6-3-MP24 {D6-3-201}) |
| D6 | STRAIGHTENER SHAFTS; ROTATE ¼ TURN |
| D6 | FEED ARM (FEED LEVER); ROTATE PINS ¼ TURN, INSPECT ROLLERS FOR FLAT SPOTS |
| D2 | INSPECT THE NOSE OF THE TAPERED CLAMPING SLEEVE FOR BEING CHIPPED OR BROKEN |
| D4, D6 | INSPECT TAPERED CLAMPING SLEEVE FOR UNEVEN WEAR |
| D2, D4, D6 | INSPECT FOR WEAR ON OVERLAP CAM (FEED CAM OVERLAP) |

DISCLAIMER

THIS IN NO WAY WILL PREVENT PART WEAR OR PART FAILURE BUT ARE SOME IDEAS TO HELP EXTEND THE TIME YOU CAN PRODUCE GOOD QUALITY PRODUCTS. STANDARD ESCO MAINTENANCE STILL APPLIES: DAILY AND WEEKLY OILING AND GREASING SCHEDULES SHOULD BE CONTINUED